

molds, so that per completed cycle a total of 120 assembled objects are ejected.

The in the drawing shown designs of the machine according to the invention are only a limited part of the possible
5 examples of designs. Yet they should be sufficient for showing the fundamental principles of the invention.

Beside the on the drawing shown a special ejecting system could have been shown, preferably for the placement in the turnable middle part, consisting of three plates. Of these the
10 two outermost can be movable in relation to the middle, whereby they can serve as a stripper plate and/or make space for an inlet system.

Claims:

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1. Procedure for the production of an in at least two subsequent moldings molded object in a mold consisting of at least three ~mold parts, characterized by the fact, that in each of the at least two in the closed mold formed set of mold
20 cavities (6) is, when the mold is open, at least one mold-part or parts hereof turnable, e.g., 180 degrees around an axis (4) parallel to the mutual movement direction of the mold parts in relation to the opposing mold part.

2. Procedure as mentioned in claim 1, characterized by the fact that it is the two outermost placed mold parts (1 and 2) which both are turnable around an axis (4), which is parallel to the mutual movement direction of the mold parts, while the
5 middle mold part (3) not need to be turnable.

3. Procedure as mentioned in claim 1, characterized by the fact that it is the middle mold part (3), or parts hereof (3'), which is turnable around an axis (4), which is parallel to the
10 mutual direction of movement of the, mold parts, while the two outermost mold parts (1 and 2) not need to be turnable.

4. Procedure/machine as in at least one of the previous claims mentioned, characterized by the fact, that preferably
15 through the center of all the mold plates runs a turnable axis (4'), which can turn all the turnable parts of the mold parts, preferably every second of the mold parts, by the axis being engaged with the turnable parts and where the axis just can pass through the remaining, the so-called solid mold parts,
20 without activating these.

5. Procedure/machine as in at least one of the previous claims mentioned, characterized by the fact, that the single

mold parts of the mold are controlled by a frame system, e.g.,
by means of some sort of knee hinge, which causes that all the
mold parts are moving uniformly in relation to each other in
the progressing movement during both, the opening and the
5 closing.

6. Procedure/machine as in at least one of the previous
claims mentioned, characterized by the fact, that the turnable
mold part(s) (3, 3') are placed preferably in a solid mold
10 plate (3'') where an inner preferably circular part (3') is
placed in some sort of bearing, which causes the turnable part
(3') of the turnable mold part(s) to be fastened through the
outermost part (3'') of its periphery in some sort of rail in
the solid mold plate in question.

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7. Procedure/machine as in at least one of the previous
claims mentioned, characterized by the fact, that the turnable
part (3'), which preferably is placed in a not-turnable mold
plate
20 (3''), is placed independently on the axis (4'), yet
turnable by this.

8. Procedure/machine as in at least one of the previous claims mentioned, characterized by the fact, that the turnable part (3') of a mold part (3) is placed in and fixed to, e.g., the inner ring of a large ball bearing, while the not-turnable
5 part (3") of the mold part is fixed around the outermost ring of the ball bearing.

9. Procedure/machine as in at least one of the previous claims mentioned, characterized by the fact, that when there
10 during the sequential course is molded in the mold, there is molded crosswise to obtain balance in the mold, which means that, e.g., in the right set of cavities are molded the first parts (5) at the top, while the corresponding set of first parts (5) in the left set of cavities are molded opposite, here
15 at the bottom, and the same procedure is the case with the following molding (10), which therefore here will be at the bottom in the right set of mold cavities and at the top in the left set of mold cavities.

20 10. Procedure/machine as in at least one of the previous claims mentioned, characterized by the fact, that the turnable middle part (3) is constructed of at least three plates, from which the two outermost are movable in relation to the middle

one, which makes it possible for them to function as tear off plates and/or inlet system.